

# Metaheuristic solution for vehicle transportations to improve Moroccan logistics

**Chakour Ilias, Otman Abdoun**

ISISA Team, Faculty of Science,  
Abdelmalek Essaadi University  
Tetouan, Morocco  
Emails: ilias2000.chakour@gmail.com, o.abdoun@uae.ac.ma

## ABSTRACT

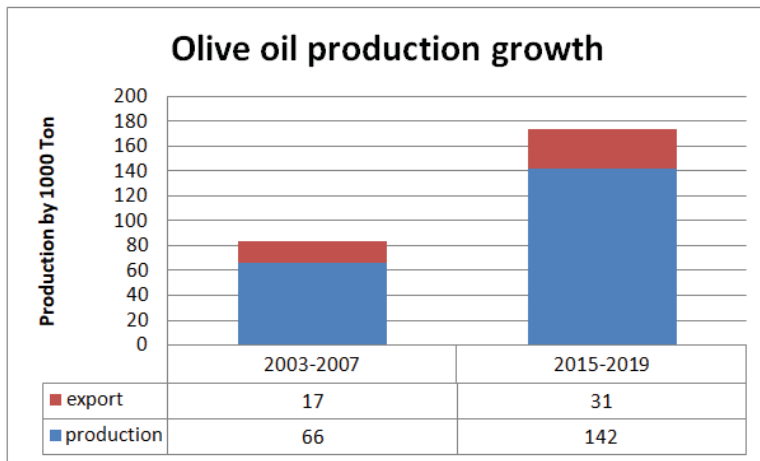
*The objective of this study is to minimize transportation costs of the Moroccan supply chain and enhance the overall logistics performance of its different sectors. To achieve that we studied the Vehicle Routing Problem (VRP), which is a well-known problem, where multiple vehicles has to deliver goods to different customers efficiently, meanwhile the Pickup and Delivery Problem (PDP) is one of its variants where the task of each vehicle is to pickup goods and take them to their delivery location, which could be a representation of the supply chain transporting goods, especially since the founding of a new logistic zone in Morocco that offers transportation services. To calculate an optimized solution that would reduce the costs of the transportations, we used the cluster first, route second approach, we start by assigning a set of orders to each vehicle, which we consider a cluster, the assignment is done by using a hybrid of the genetic algorithm and a centroid based local optimization process, to further enhance the effectiveness of this stage, we used an immigration operator to delay the convergence of the solutions, we called the algorithm the Centroid Optimized Genetic Immigration Clustering (COGIC) after finishing this stage, we are left with multiple Travelling Salesman Problem (TSP) instances, we route each solution by using an insertion algorithm, this algorithm is very optimal computational time wise, we exploit its speed further by not only routing the solutions passed from the first stage, but also other solutions derived from them.*

**Keywords:** Moroccan Logistics; Pickup and Delivery Problem; Optimization; Genetic Algorithm; Cluster First Route Second; Vehicle Routing Problem

**Computing Classification System:** •Mathematics of computing~Mathematical analysis~Mathematical optimization~Discrete optimization~Optimization with randomized search heuristics~Evolutionary algorithms

## 1. INTRODUCTION

The Moroccan transportation ministry has implemented a strategy of constructing logistic zones to enhance supply chain efficiency (Moroccan Agency for the Development of Logistics, 2024). This initiative has significantly benefited various industries, particularly the olive oil sector. Olive oil production saw a substantial increase from 66,000 tons in 2007 to 142,000 tons in 2019. However, this production growth also led to higher logistics costs. To mitigate these expenses, it is essential to minimize the travel distance for vehicles transporting goods, both from olive farms to factories and from factories to distributors. Additionally, the exportation of olive oil has experienced similar cost increases, with export volumes rising from 17,000 tons annually in 2007 to 31,000 tons in 2019 (Ministry of Agriculture, 2024).



**Figure 1.** Olive oil production growth

A representation of the transportations of the supply chain could be a logistic zone offering the transportation services as a depot, and production locations as pickup points that must have their goods transported to distribution locations as delivery points, which is the same premise of the Pickup and Delivery Problem (PDP) a variant of the Vehicle Routing Problem (VRP), An NP-hard problem, where a fleet of homogeneous vehicles delivers goods from a depot to the customers (Toth et al., 2002), in the PDP variant (Savelsbergh et al., 1995), each order represent a pair of locations, the pickup and the delivery, the vehicle must carry the goods from the pickup to the delivery to complete the order, the request can be either goods or persons transportation, the latter is called dial a ride, other constraints could be added to the problem like capacity of vehicles, multi depot, and time window, among others.

Some of the popular PDP variants are the PDPTW (Dumas et al., 1995) that consider the time window constraint, where every pickup and delivery point can only be visited during a certain period, another popular variant is the DPDP that consider the dynamic assignment of orders after the vehicles departs, and they need to adjust their route while minimizing the travel costs (Li et al., 2021), there is also the PDPT that consider vehicles transfers, where the load that was picked up by a certain vehicle can be transferred to another one and be delivered by it (Sobotka et al., 2023).

Several studies treated the PDP problematic (Koç et al., 2020), some of them used reinforcement learning models (Wong et al., 2022), while other used deterministic methods (Küçük et al., 2019), and others used Metaheuristic hybrids of the genetic algorithm (GA) (Kasuma et al., 2022; Wang et al., 2021), in our study we did adopt the capacity constraint, and we considered one of the recently built logistic zones as the depot that sends its vehicles to do transportation of goods, the capacity of the vehicle is a critical criteria in the transportation of the supply chain. The solution that we propose to the problematic adopts the cluster first, route second approach, where we use in the first step the GA (Baker et al., 2003) with a centroid local optimization and an immigration operator (Tajani et al., 2017) to define the clusters to be visited by each vehicle, the objective function of this stage uses the centroid of the clusters to estimate their cost, and we try to optimize it. For the routing stage we used

the insertion algorithm (Fargiana et al., 2022) for its efficacy, considering its execution time is very fast, we further exploited its speed by generating several solutions from the ones in the population to have a higher chance of finding a more optimal solution.

The rest of this research is organized as follows: Section 2, we review the state of the art, examining several studies that have addressed the PDP and its variants, proposing various solution approaches. In section 3 we explained the studied problematic and its mathematical model. In Section 4, we proposed our solution approach, COGIC, along with the algorithms utilized. Section 5 demonstrates the effectiveness of COGIC on the Breedam benchmark (Dorrnsoro Bernabé., 2024), comparing it to the solutions of Google OR-Tools (Google, 2024). Finally, we conclude with a summary and references.

## 2. STATE OF ART

The VRP aims to minimize the distance travelled by multiple vehicles that deliver goods to customers, and they all depart from the depot and return to it (Toth et al., 2002), one of its variant is the PDP, where every order is a pair of locations, and every vehicle must take goods from the pickups to their corresponding delivery, while respecting a capacity constraint (Savelsbergh et al., 1995).

Several studies studied the PDP (Koç et al., 2023), especially ones with the time windows constraint (Dumas et al., 1991), where every location must be visited during a period of time, and every location got a time service that must be summed up when visiting it. (Küçük et al., 2019) proposed an exact solution using a constraint programming model for the PDPTW, it was compared with algorithms in related literature on known instances of (Li & Lim, 2024), among them (Ropke et al., 2006) that proposed an adaptive Large Neighborhood Search (LNS) for the PDP, and (Männel et al., 2016) that studied PDP with 3D loading constraints, using the LNS for the routing and a tree search for the packing, their results (Küçük et al., 2019) shows that their algorithm finds satisfying solutions, however the execution times vary drastically from a solution to another.

The transshipment variant of the PDP is widely studied as well, where a fleet of heterogeneous vehicles can do transshipment between distribution centers to optimize the distance traveled and ultimately reduce the costs, (Wang et al., 2023) proposed an algorithm that uses the neighborhood search to find a solution for it, where a priority constraint was considered on some orders, the experimental results showed a big improvement compared to CPLEX ones, and their computational time were very reasonable.

The study by (Zong et al., 2022) addressed the standard PDP using a reinforcement learning method, which involves three steps. First, they measured the dependency of different nodes. Next, they leveraged the decision dependence among various vehicles by using cooperative multi-agent decoders. Finally, they trained the integrated model using a cooperative A2C algorithm. Their experimental results outperformed other baselines, including (Nazari et al., 2019), who employed a framework for solving the VRP using reinforcement learning, and (Kool et al., 2019), who employed attention layers on a model that solves various graph-based problems, including the TSP and VRP. Additionally, (Zong et al., 2022) demonstrated significant computational speed during solution inference.

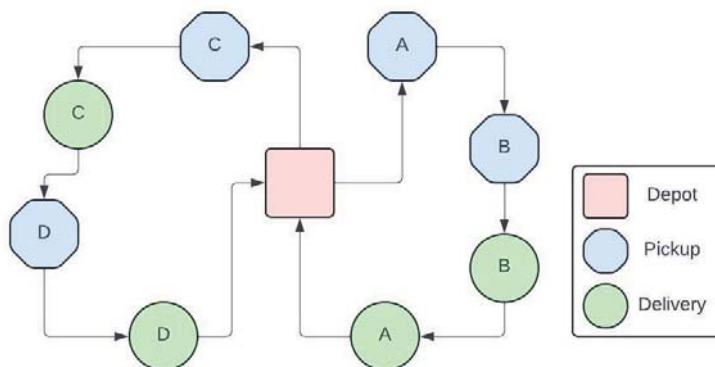
The study of (Al Chami et al., 2017) treated the PDPTW, considering a selective constraint where the visit of all locations isn't obligatory, the solution proposed was a hybrid of the GA and a local search based on swaps, their results were very good in small instances comparing them with CPLEX results, while bigger instances the results weren't compared but they were promising, and improvement ideas were proposed for it.

The research (Wang et al., 2021) explored the Multi-Depot PDP with Resource Sharing (MDPDPRS), involving distribution and pickup depots. These depots interchange resources, enabling vehicles to handle both pickup and delivery orders, also being able to conclude at a different depot from their original one. Additionally, they accounted for time windows by imposing penalties if not adhered to. To address these challenges, they developed a two-stage algorithm. Initially, they applied customer clustering using the k-means algorithm, followed by the routing. This hybrid approach combined k-means, Clark-Wright (CW), and NSGA-II algorithms. CW was utilized to construct the starting solution for NSGA-II in the routing stage. Benchmarking on C-mdrvptw datasets demonstrated the superiority of the proposed KCW-NSGA-II algorithm over standard NSGA-II and other algorithms.

The study by (Kusuma et al., 2022) addressed the standard PDP using a cluster-first, route-second approach. They employed a GA for the clustering and used the nearest distance for the routing. Their results indicated that their proposed model outperformed the comparison models, including those by (Wang et al., 2021), and (Andriansyah et al., 2019) who utilized a simulated annealing approach for the PDP with Last-In-First-Out (LIFO) constraints (Carrabs et al., 2007), time duration, and vehicle limits, where orders have time windows and the last pickup orders must be delivered first.

### 3. STUDIED PROBLEM

In our PDP problematic we have a map with a singular depot, and multiple orders, each order has two points on the map, pickups and a deliveries, each pair must be visited by the same vehicle, and the pickups must be visited prior to their corresponding delivery, every point in the map must be visited only once, at the visit of a pickup location, the vehicle must have the capacity to carry the goods on it, and when it arrive to the delivery point, the capacity used by its corresponding pickup point is freed.



**Figure 2.** Pickup and delivery example

Every vehicle must depart and end on the depot location, and vehicles are homogeneous, they all have the same cost for the same travelled distance and the same capacity. In the figure 2 we can see that the pickup delivery pairs not necessarily need to be visited consecutively like in the A pair, but the capacity of the vehicle must be enough to carry goods from both the A and B pickups, otherwise he must visit them like in the C and D pairs, delivering the goods before picking new ones.

In our problematic we have a set of  $2N$  orders composed of  $N$  pickup and  $N$  delivery nodes given in the instances, the initial node  $v_0$  is the depot from where all vehicles depart and end, in our format we assume that every odd  $v_i$  is a pickup node, and the next consecutive  $v_{i+1}$  is its corresponding delivery node. We represent the Euclidian distances between different node as  $E = \{e_{ij}\}$ , where  $0 \ll i, j \ll 2N$ . For the capacity constraint we assume that every pickup node has a load volume  $d_i$ , and its corresponding delivery node has a load volume of  $-d_i$ . All the orders are assigned to vehicles with individual capacity  $c_k$ , and since we are working with a homogenous fleet of vehicles, the capacity is the same for all the vehicles. To indicate if a vehicle  $k$  goes directly from the node  $v_i$  to the node  $v_j$  we use  $x_{ijk} \in \{0,1\}$ , and to denote the arrival time we use  $T_i$  to the node  $v_i$ . To denote a consecutive routing sequence starting and ending at the node  $v_0$ , and does not include it in the middle we use  $S \in V$ . We can mathematically formulate it as follow:

$$\min \sum_{k=1}^K \sum_{i=0}^{2N} \sum_{j=0}^{2N} e_{ij} x_{ijk} \quad (1)$$

$$\text{s. t. } \sum_{k=1}^K \sum_{j=0}^{2N} x_{ijk} = 1, \forall i \in [0, 2N] \quad (2)$$

$$\sum_{k=1}^K \sum_{i=0}^{2N} x_{ijk} = 1, \forall j \in [0, 2N] \quad (3)$$

$$\sum_{i \in S'}^a d_i \leq C_k, \forall S' \in S, \forall k \in [1, K] \quad (4)$$

$$\sum_{j=0}^{2N} x_{ijk} = \sum_{j=0}^{2N} x_{i+1,jk}, \forall k \in [1, K], \forall i \in [1, 2N] \cap \{2x + 1\} \quad (5)$$

$$T_i \leq T_{i+1}, \forall i \in [1, 2N] \cap \{2x + 1\} \quad (6)$$

The objective function (1) aims to minimize the total traveling distance of all the vehicles. Constraints (2) and (3) ensure that each location is visited, and exactly visited once. Constraint (4) ensures that no vehicle exceeds its capacity limit. Constraint (5) ensures that each pickup delivery pair is visited by the same vehicle, and constraint (6) ensures that pickups always are visited prior to their corresponding delivery.

#### 4. PROPOSED APPROACH COGIC

A PDP solution consist of a set of locations for every vehicle available, we decomposed the solving process to two stages, in the first one we create clusters of orders for each vehicle, since the orders consist of pair of locations, the clusters are less evident, that why we are going to use the genetic algorithm and the centroid local optimization to find suitable clusters, the immigration operator is used to avoid early convergence, then we proceeded to the second stage, where we generated more solutions from each one in the population by merging some clusters, then we routed the clusters of each solution using an insertion algorithm and we took the solution with the best fitness.

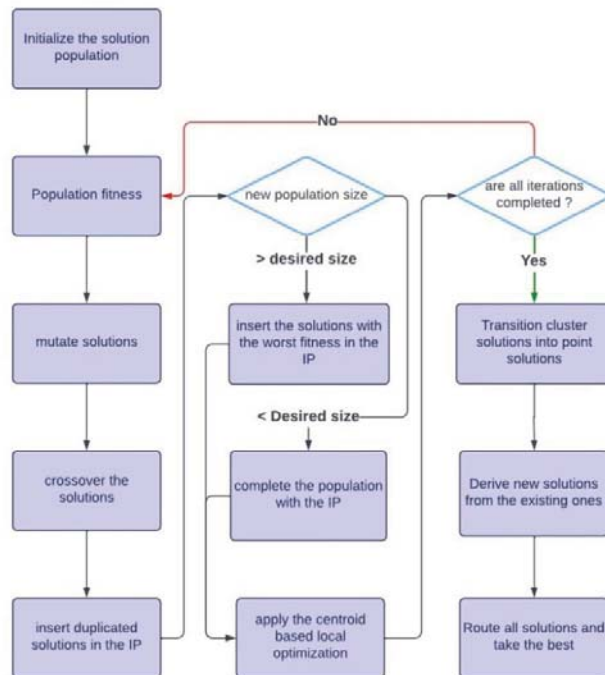


Figure 3. Solution process

##### 4.1. Clustering with COGIC

In this stage we used the genetic algorithm and the centroid local optimization to find the best cluster, we also used the immigration operator to further delay the convergence of the solution population, since in this stage we don't have the routes, we need an objective function that can estimate the value of the clusters, for that we calculated the centroid of the clusters, and we minimized the sums of distances between each point and its corresponding centroid, since the points are in pairs forming orders that must be in the same route, each order can have a point representing it, and it is the one used in the local optimization step, we chose that the center point isn't the best representative point of the order, that may lead to wrong results in some edge cases where there is two orders mirroring each other's, and rarely would be optimal to have them in the same cluster, since pickups must be visited strictly before their corresponding delivery point, we decided that the point representing the

order would be in the vector of the two points, but 20% closer to the pickup point, and this is the pseudo code of the genetic clustering with immigration:

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**Algorithm 1: Genetic clustering with immigration**

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```

Initialize population of cluster solution
Initialize an empty immigration population IP
For number of iterations
    Evaluate the fitness of the population
    Mutate every solution
    Initialize an empty new population
    For solution in population
        If solution is the best solution of the population
            Add the solution to the new population
            Crossover with n random solutions
            Add the new solutions to the new population
        Else
            Crossover with m random solutions //n>m
            Add the new solutions to the new population
        End if
    End for
    Add solutions with duplicated fitness to the IP
    Delete the solutions with duplicated fitness in the new
    If new population > desired population size
        Add solutions with the worst fitness to the IP
        Delete solutions with the worst fitness
    Else if new population < desired population size
        Add solutions from the IP to the new population
    End if
    Solution population = new population
    Optimize each solution locally
End for
End

```

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We start the algorithm 1 by initializing a population of random solutions and an empty immigration population, then we loop for the number of iterations, beginning by the fitness evaluation of each solution in the population by using the objective function, then we mutate every solution, the mutation is done by selecting a random pair of pickup and its delivery point, and assigning it to a different cluster, the number of times this is done depends on a parameter that we named degree of mutation. We followed by doing the selection and crossover, those are done by creating an empty new population, and then looping through the solutions, if it's not the current best solution of the population, the solution get to crossover with random n solutions, and the generated solutions passes to the next generation, but if it is the current best solution of the population, it passes directly to the next generation, and get to crossover more times than the rest of solutions, the goal of this selection is to spread its influence of the best solution more in the new generation.

In the next process, the solutions with duplicated fitness get transferred to the immigration population until every solution is unique, this process is done to slow the convergence in the population, after this process, if the size of the new population is still higher than the desired size, the solutions with worst fitness gets transferred to the immigration population until the desired size is reached, in the other case when its lower than the desired size, we use the solutions of the immigration population to achieve the desired size, if we use all of our saved solutions from the immigration population we

duplicate the best solutions until the desired size is reached. And the last process of this clustering step is the centroid local optimization:

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**Algorithm 2: Centroid local optimization**

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```

For number of iterations
  Select a random order
  For clusters in a solution
    If random order is in this cluster
      Save the original cluster
    End if
    Calculate the centroid of the cluster
    Save the closest cluster
  End if
  End for
  Transfer the order to the closest cluster
End for
End

```

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The algorithm 2 start by selecting a random order, then we loop through the clusters of the solutions to find the original cluster and the closest cluster to it, the latter is determined by the distance between the order and the centroid of the cluster, after finding both we transfer the order to the closest cluster, we do this process for every solution a number of times determined by a parameter that we named degree of local optimization. After finishing all the iterations, we go to the routing phase.

#### 4.2. Routing with the insertion algorithm

In the second phase of our solution approach, we route all the solutions of the population, to do that we use algorithm 3, for every solution in the population we loop through their clusters, and for every one of them we create an empty cluster, and we insert the depot at the start and end of it, and then we insert the pickup and delivery pairs one by one by finding their valid and most optimal index in the new cluster, the validity of the index is checked by verifying that the capacity constraint is respected and the pickup points are visited before their corresponding delivery points, after finishing it we replaced the original cluster with the routed one.

**Algorithm 3: Insertion routing algorithm**

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```

For solution in population
  For cluster in solution
    Initialize an empty cluster
    Insert depot at the start and end of the new cluster
    For location in cluster
      For index in new cluster
        Save the index with the best fitness
      End for
      Insert the location in the optimal index
    End for
    Replace the cluster with the new cluster
  End for
End for
Evaluate the fitness of the population
End

```

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**Algorithm 4: Solutions derivation algorithm**

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```

For solution in population
  Save original fitness
  For cluster X in solution
    For cluster Y in solution
      If X != Y
        Merge X and Y
        Route the new cluster
        If the fitness improved
          Repeat this process with the new cluster and the other ones
        End if
      End if
    End for
  End for
  Save the resulting solution
End for
End for
Fitness evaluation
Best solution is saved
End

```

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Taking into consideration that the fitness function for the clusters in the first phase is an estimation of the quality of the routes of the solutions, the solution with the best clusters may not be the best solution after making the routing, to mitigate the drawback of this approach, after routing all the solutions we produce new solutions from the ones in the population, to do so we apply algorithm 4.

We start algorithm 4 by looping through the solutions, and for every one of them, we start merging clusters and routing them with the insertion algorithm, then we check if the fitness of the solution improves, if so we repeat the process with the new merged cluster in the solution, this step is only possible with the speed of the insertion algorithm, otherwise the computational time of the algorithm would skyrocket.

## 5. NUMERICAL RESULTS

Now that we have seen the approach, we are going to test our COGIC algorithm with Breedam benchmark instances, those instances are problems for the Vehicle Routing Problem with Pickup and Delivery (VRPPD). Since the pickup and delivery locations aren't paired in the VRPPD, we modified it, so the consecutive pickup and delivery locations form a pair. The benchmark consists of 60 instances and the maximum number of vehicles is 10, and all of them have the same vehicle capacity of 100, and all the weight of the picked-up goods is 10.

The tests were executed in a machine Intel Core i5-10300H CPU with 16 GB Ram, in the table 2 we compared our results with the ones from Google OR-Tools ran in Google Colab in an environment of 13 GB Ram. It provides a set of algorithms and tools to solve various types of optimization problems efficiently we used the heuristic option of parallel cheapest insertion, we tested other heuristics and metaheuristics, but the one that we chose gave us the best results.

Table 1: COGIC algorithm parameters

| Parameter          | Value |
|--------------------|-------|
| Iterations         | 5000  |
| Population         | 30    |
| Centroid bias      | 0.2   |
| Best Crossover     | 2     |
| Normal Crossover   | 1     |
| Degree of local    | 10    |
| Degree of mutation | 1     |

The parameters used in the COGIC algorithm are 5000 iterations with a population of 30 solutions, and to calculate the average fitness we took a sample of 10 results, the centroid bias determines how closer the middle point of each order pair is to the pickup, in this case is 20% closer to the pickup point, this information is used in the local optimization step (Algorithm 2). The best solution gets to crossover twice, while the rest of solutions get to crossover once, the degree of mutation determines how many mutations is applied to each solution in every solution, and the degree of local optimization determines the number of times the centroid local optimization will be applied to each solution.

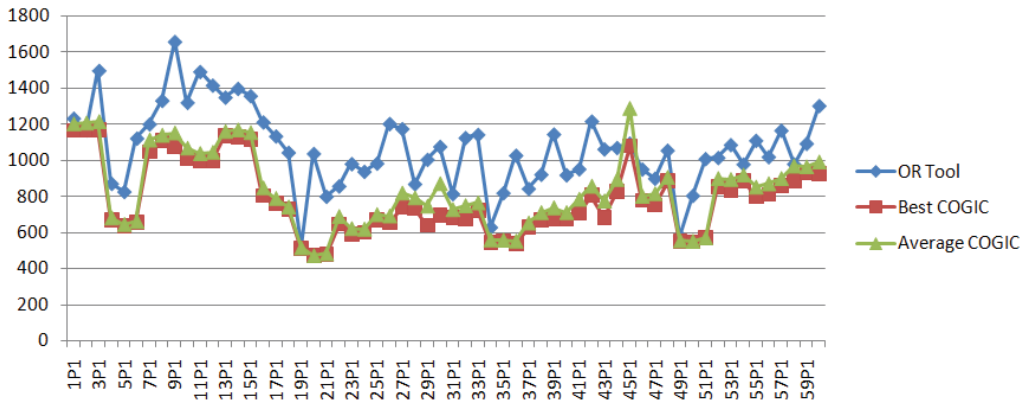
Table 2: Results for Breedam benchmark

| Problem | COGIC |         |      | OR-Tools |      |
|---------|-------|---------|------|----------|------|
|         | Best  | Average | Time | Best     | Time |
| 1P1     | 1164  | 1200    | 35   | 1232     | 574  |
| 2 P1    | 1166  | 1204    | 35   | 1168     | 374  |
| 3 P1    | 1168  | 1212    | 35   | 1498     | 972  |
| 4 P1    | 667   | 682     | 35   | 869      | 825  |
| 5 P1    | 635   | 646     | 53   | 824      | 670  |
| 6 P1    | 655   | 662     | 35   | 1121     | 556  |
| 7 P1    | 1046  | 1111    | 35   | 1200     | 714  |
| 8 P1    | 1108  | 1138    | 35   | 1331     | 771  |
| 9 P1    | 1073  | 1150    | 35   | 1659     | 725  |
| 10 P1   | 1008  | 1066    | 35   | 1320     | 687  |
| 11 P1   | 995   | 1036    | 35   | 1492     | 738  |
| 12 P1   | 995   | 1043    | 35   | 1416     | 522  |
| 13 P1   | 1133  | 1158    | 35   | 1349     | 679  |
| 14 P1   | 1126  | 1166    | 35   | 1398     | 707  |
| 15 P1   | 1116  | 1152    | 35   | 1357     | 783  |
| 16 P1   | 801   | 847     | 35   | 1211     | 812  |
| 17 P1   | 758   | 789     | 35   | 1133     | 1293 |
| 18 P1   | 727   | 741     | 35   | 1042     | 2057 |
| 19 P1   | 510   | 516     | 35   | 522      | 449  |
| 20 P1   | 468   | 473     | 35   | 1036     | 503  |
| 21 P1   | 474   | 483     | 35   | 797      | 539  |
| 22 P1   | 644   | 689     | 35   | 855      | 755  |
| 23 P1   | 588   | 622     | 35   | 979      | 1099 |
| 24 P1   | 597   | 620     | 35   | 936      | 750  |
| 25 P1   | 668   | 700     | 35   | 982      | 455  |
| 26 P1   | 650   | 692     | 35   | 1202     | 392  |
| 27 P1   | 739   | 818     | 35   | 1174     | 397  |
| 28 P1   | 733   | 792     | 35   | 867      | 230  |
| 29 P1   | 636   | 746     | 35   | 1003     | 1115 |
| 30 P1   | 691   | 870     | 35   | 1075     | 1799 |
| 31 P1   | 680   | 728     | 35   | 812      | 740  |
| 32 P1   | 675   | 749     | 35   | 1124     | 659  |
| 33 P1   | 721   | 764     | 35   | 1142     | 1570 |
| 34 P1   | 542   | 560     | 35   | 626      | 560  |
| 35 P1   | 551   | 559     | 35   | 817      | 648  |
| 36 P1   | 536   | 554     | 35   | 1026     | 626  |
| 37 P1   | 625   | 653     | 35   | 841      | 570  |
| 38 P1   | 666   | 711     | 35   | 920      | 855  |
| 39 P1   | 672   | 737     | 35   | 1144     | 1576 |
| 40 P1   | 671   | 711     | 35   | 917      | 300  |
| 41 P1   | 703   | 784     | 35   | 950      | 1104 |
| 42 P1   | 803   | 857     | 35   | 1216     | 645  |
| 43 P1   | 681   | 775     | 35   | 1061     | 489  |
| 44 P1   | 825   | 893     | 35   | 1069     | 1338 |
| 45 P1   | 1078  | 1285    | 35   | 1093     | 742  |
| 46 P1   | 776   | 800     | 35   | 949      | 312  |
| 47 P1   | 749   | 815     | 35   | 898      | 825  |
| 48 P1   | 883   | 905     | 35   | 1054     | 381  |
| 49 P1   | 548   | 555     | 35   | 576      | 509  |
| 50 P1   | 545   | 553     | 35   | 802      | 729  |
| 51 P1   | 566   | 571     | 35   | 1007     | 835  |
| 52 P1   | 852   | 899     | 35   | 1013     | 619  |
| 53 P1   | 832   | 893     | 35   | 1085     | 660  |
| 54 P1   | 884   | 918     | 35   | 977      | 581  |
| 55 P1   | 794   | 851     | 35   | 1109     | 1031 |
| 56 P1   | 807   | 870     | 35   | 1018     | 634  |
| 57 P1   | 856   | 899     | 35   | 1165     | 805  |
| 58 P1   | 883   | 968     | 35   | 978      | 1110 |
| 59 P1   | 932   | 963     | 35   | 1092     | 681  |
| 60 P1   | 923   | 990     | 53   | 1302     | 777  |

Looking at the results of Table 2, the best fitness of the COGIC algorithm is always more optimal than the ones of OR-Tools. In some problems like 26P1 we see a bigger gap between our results and OR-Tools, the reason for that is that the two algorithms take different approaches on the number of vehicles used, COGIC tends to use fewer vehicles in problems where the depot isn't in the center, and it indeed proves being more efficient.

In instances 45P1, not only the result of the two algorithms is close but also the gap of the COGIC best solution and its average is significant, the main reason for that is the different amount of vehicles

between the solutions, and using multiple of them gives a more optimal fitness. And in problems like 53P1 treat edge cases where multiple pickup and delivery pairs are opposite each other's in the map, this is the reason why we didn't consider the center of the pair in the local optimization step (algorithm 2), but we used instead a center bias of 20% closer to the pickup point, this way we avoided joining inefficient pairs together in the same cluster.



**Figure 4.** Comparison of COGIC and OR-Tools

In the graph of figure 4, we can see that the only instance where the average solution wasn't better than the one from OR-Tools is 45P1, however the best solution of COGIC was still better, the reason is that the depot is in the southern edge of the map, and the algorithm tend to use a lower amount of vehicles in cases where the depot isn't in the center, but in the clusters, the sums of the pickup loads was superior to the vehicles capacity, that what led to inefficient routing in some solutions, but some mutations from the genetic algorithm did drive the population to use multiple vehicles, and therefore route more efficiently, that was the reason that led some of the solutions to surpass the one from OR-Tools.

## 6. CONCLUSION

The productivity of different sectors in the Moroccan economy rely in the logistics of the supply chain, and improving it, results in lowering the costs in all of them, that was the reason we studied the Pickup and Delivery Problem (PDP), we used a cluster first, route second approach, and we featured the novel Centroid Optimized Genetic Immigration Clustering (COGIC), were we created clusters using the genetic algorithm and a centroid based local search method, assisted by an immigration operator, then we proceeded to the routing stage by using a fast insertion algorithm, we exploited its speed by merging the cluster and routing them recursively. In the benchmarking phase we treated the Breedan instances that contain different edge cases problems, and we compared the results with the ones from OR-Tools, they proved being more optimal and faster in execution time.

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